

# TROUBLESHOOTING

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# TROUBLESHOOTING

## GOALS:

1. List Possible Causes
2. What Information do we Need?
3. What do we Ignore?
4. Plan of Attack

We Won't Solve the Problem Today...

**“ WE’RE STRUGGLING WITH NITRATE.  
OUR NITRATE IS MUCH HIGHER  
THAN TYPICAL,  
MUCH HIGHER THAN WE WANT... ”**

- The Client

Plant Effluent: 15-18 mg/L NO<sub>3</sub>-N

Goal: <10 mg/L NO<sub>3</sub>-N

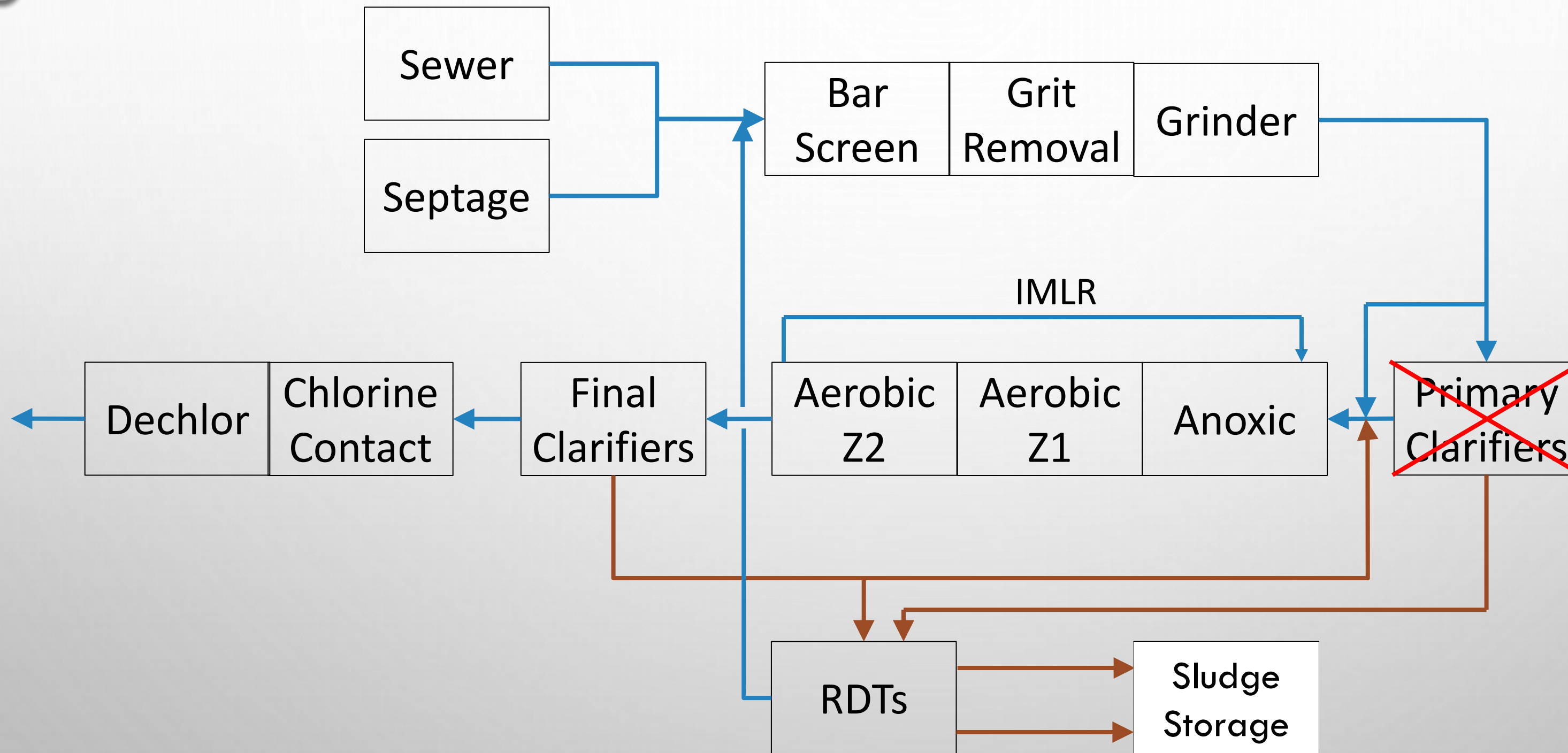


**THE PLANT**  
**1.9 MGD**  
**3.9 DESIGN**





# PROCESS FLOW DIAGRAM





South Train  
Anoxic





South Train  
Anoxic





South Train  
Aeration  
Zone 1





South Train  
Aeration  
Zone 2  
IMLR Inlet





South  
Final Clarifier





Final Clarifier  
Weirs





Final Clarifier  
Weirs





Final Clarifier  
Weirs





South  
Chlorine Contact  
Tank





SCOTLAND



# Sewer was blocked by large Pooh

*Last updated 17 Feb 2014 00:03 GMT*



SCOTTISH WATER

A Winnie the Pooh teddy bear was found dumped in



# WHERE DO WE START?

1. List Possible Causes
2. What Information do we Need?
3. What do we Ignore?
4. Plan of Attack

